



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3278-041

Job Sheet 173065



Part No: D3278-041

Job Qty: 30 ea

Part Name: Support Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/26/18

Job Tracking No:

Due Date: 3/28/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C IPP: A 04.04.19 New issue KJ/JLM IPP B 07.08.21 Chg rivet per PAR185 EC Verified by: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea	3/28/18	3/28/18	0.00	0.00	Start Up Small Fab-2	6	JAS APR 27 2018
100	Small Fab	30 pcs	3/28/18	3/28/18	0.00	1.20	Small Fab-3	1-88	JAS
110	QC	30 pcs	3/28/18	3/28/18	0.00	0.00	QC5	8B	JAS
120	Small Fab	30 pcs	3/28/18	3/28/18	0.00	1.20	Small Fab-3	3B	JAS
130	QC	30 pcs	3/28/18	3/28/18	0.00	0.00	QC5	9-88	JAS
140	Packaging	30 pcs	3/28/18	3/28/18	0.00	0.00	Packaging3-1	21	JAS
150	QC21-SA	30 Ea	3/28/18	3/28/18	0.00	0.00	QC21	9-88	JAS

Part Op 100 - Rivet spacers with support as per Dwg D3278.

Descriptions: 110 - QC5- Inspect part completeness to step on W/O

120 - Assemble support as per Dwg D3278. ***DO NOT TIGHTEN BOLTS*** Identify as D3278-041

130 - QC5- Inspect part completeness to step on W/O

140 - Identify as per dwg & Stock Location:

150 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-13A	Bolt	60 Ea (2 ea)	90-Start up Operation	S054119
D2230-1	Mounting Lug	60 Ea (2 ea)	90-Start up Operation	S05988619 - 2065883 X 10
D3278-1	Support	30 Ea (1 ea)	90-Start up Operation	S067607
D3278-2	Support	30 Ea (1 ea)	90-Start up Operation	S048866X11 S067609 X 10
D3278-3	Spacer	30 Ea (1 ea)	90-Start up Operation	S06260012L S044976
MS20426AD3-6	Rivet	120 Ea (4 ea)	90-Start up Operation	PM133980
MS21042L4	Nut	60 Ea (2 ea)	90-Start up Operation	S054119
NAS1149D0463J	Washer	120 Ea (4 ea)	90-Start up Operation	11X S045845 S054108 X 9



Container No: S067940



Part: D3278-041

Job No: 173065

Serial No/Batch: S067940

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/03/18

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-13A	60	1,131	0
	D2230-1	60	193	0
	D3278-1	30	0	0
	D3278-2	30	11	0
	D3278-3	30	73	0
	MS20426AD3-6	120	848	0
	MS21042L4	60	3,067	0
	NAS1149D0463J	120	6,062	0
Part Specifications				
Specifications could not be found.				

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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002873	S066180	AN4-13A	Bolt	s054119	ST344	60
002873	S059886	D2230-1	Mounting Lug	S059885	ST521	9
002873	S066181	D2230-1	Mounting Lug	s065883	ST521	51
002873	S067607	D3278-1	Support	S066212	GA119	30
002873	S048866	D3278-2	Support	S048822	GA119	11
002873	S067938	D3278-2	Support	s067609	GA119	19
002873	S062600	D3278-3	Spacer	S062601	GA120	22
002873	S066185	D3278-3	Spacer	s044976	GA120	8
002873	S066187	MS20426AD3-6	Rivet	fm133988	ST312	120
002873	S066182	MS21042L4	Nut	s054118	ST303	60
002873	S045845	NAS1149D0463J	Washer		ST263	111
002873	S066183	NAS1149D0463J	Washer	s054108	ST260A	9

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

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